



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-041
Job Sheet 167258



Part No: D4149-041

Job Qty: 2 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/2/17	0.00	0.00	Start Up Small Fab		 DAS 38 9-89 DAS 21 9-89 NOV 06 2017
100	Small Fab	2 pcs		11/3/17	0.00	0.50	Small Fab		
110	QC	2 pcs		11/3/17	0.00	0.00	QC5		
120	Packaging	2 pcs		11/3/17	0.00	0.00	Packaging3	31539	
130	QC21-SA	2 Ea		11/3/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation FM137507-40	AN3C12A	4	197	0	0
	AN4C13A	6	90	0	0
	D3910-1	2	24	0	0
	D4091-1	2	5	0	0
	D4149-1	4	4	0	0
	D4149-3	2	9	0	0
	D4149-5	2	4	0	0
	MS20615-4M18	6	148	0	0
	MS21043-3	4	853	0	0
	MS21043-4	6	1,037	0	0
	NAS1149C0332R	8	4,844	0	0
	NAS1149C0432R	12	1,402	0	0
	5000461(x)				

Part Specifications

Specifications could not be found.

Plex 10/27/17 10:33 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	 S004047 Aft Crosstube Lug Assembly PART NO: D4149 – 041 Revision: Operation: Start up Operation Quantity: 2 Change No:	DISPOSITION AGAINST DEPARTMENT/PROCESS Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"> Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier </td> <td style="width: 50%; text-align: center;"> Engineering Quality Other </td> </tr> <tr> <td colspan="2" style="text-align: center;">MRB (QS1042) Approval</td> </tr> <tr> <td colspan="2" style="text-align: center;">Completed By</td> </tr> <tr> <td colspan="2" style="text-align: center;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="2" style="text-align: center;">QC / QA Coordinator Approval</td> </tr> </table>	Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other	MRB (QS1042) Approval		Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval	
Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other												
MRB (QS1042) Approval													
Completed By													
Lead hand / Supervisor Approval Verification													
QC / QA Coordinator Approval													

Root Cause		FAULT CATEGORY								
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :						
Misidentified	☐	Past Due	☐							